

Work Order ID 50610

July 17, 2009 7:50:00 AM



Page 1

Item ID: D3935-2
Revision ID: A
Item Name: Pylon Protector

Accept



Setup Start



Stop



Start Date: 07/17/2009 Start Qty: ~~1.00~~ 5

Required Date: 07/17/2009 Req'd Qty: ~~1.00~~ 5



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MF
QC:

Date: 09-07-17

Tooling:

Date:

Run Start



Stop



Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
----------	--------------

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3935

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

IB 9-7-20

EP 09/07/20



110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

IB 9-7-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Setup Start



Stop



Start Date: 07/17/2009 Start Qty: 1.00



Required Date: 07/17/2009 Req'd Qty: 1.00

Cust Item ID:

Customer:

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QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

=> 8 or 12/20



φ

130



Packaging

Packaging

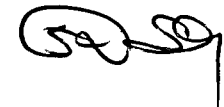
Identify as per dwg & Stock Location: _____

Memo

0.00

0.00

9/1/20



140



QC

Quality Control

QC21 Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

09/07/21
CMF 09-07-21

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Picklist Print

July 17, 2009 7:50:00 AM

Page 1

Work Order ID: 50610

Parent Item: D3935-2RevA

Parent Item Name: Pylon Protector

Comments:

Start Date: 07/17/2009

Required Date: 07/17/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	764.5180	8.6900			



GE PLASTICS LEXAN SHEET

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

764.518

103106

7.8

105330

54

109455

0.03

111710

702.688

111710 R 9-7-26

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD		Work Order: 50610
Description: Pylon PROTECTOR		Part Number: D3935-2
Inspection Dwg: D3935-2 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

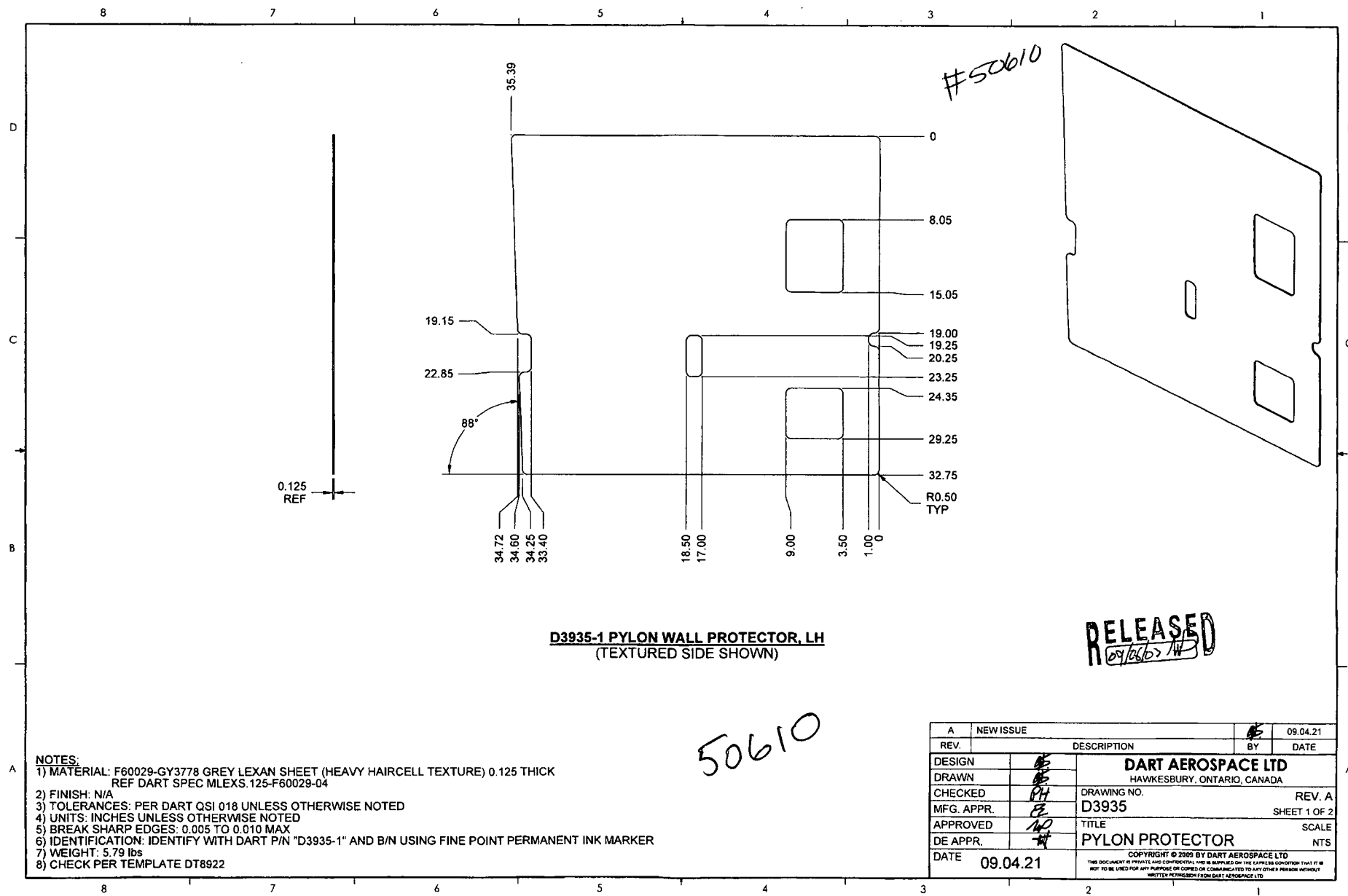
☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.05	+/- .030	8.05	✓			
15.05	+/- .030	15.05	✓			
19.00	+/- .030	19.00	✓			
19.25	+/- .030	19.25	✓			
20.25	+/- .030	20.25	✓			
23.25	+/- .030	23.25	✓			
24.35	+/- .030	24.35	✓			
29.25	+/- .030	29.25	✓			
32.75	+/- .030	32.75	✓			
19.15	+/- .030	19.15	✓			
22.85	+/- .030	22.85	✓			
3.50	+/- .030	3.50	✓			
9.00	+/- .030	9.00	✓			
14.70	+/- .030	14.70	✓			
16.20	+/- .030	16.20	✓			
33.40	+/- .030	33.40	✓			
34.25	+/- .030	34.25	✓			
35.39	+/- .030	35.39	✓			

Measured by: RB	Audited by: S	Prototype Approval: 11
Date: 9-7-20	Date: 09/03/20	Date: 11/14

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

#50610



D3935-1 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

RELEASED
09/04/21

50610

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

A		NEW ISSUE		09.04.21	
REV.		DESCRIPTION	BY	DATE	
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D3935	SHEET 1 OF 2		
APPROVED		TITLE	SCALE		
DE APPR.		PYLON PROTECTOR	NTS		
DATE		09.04.21	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>		

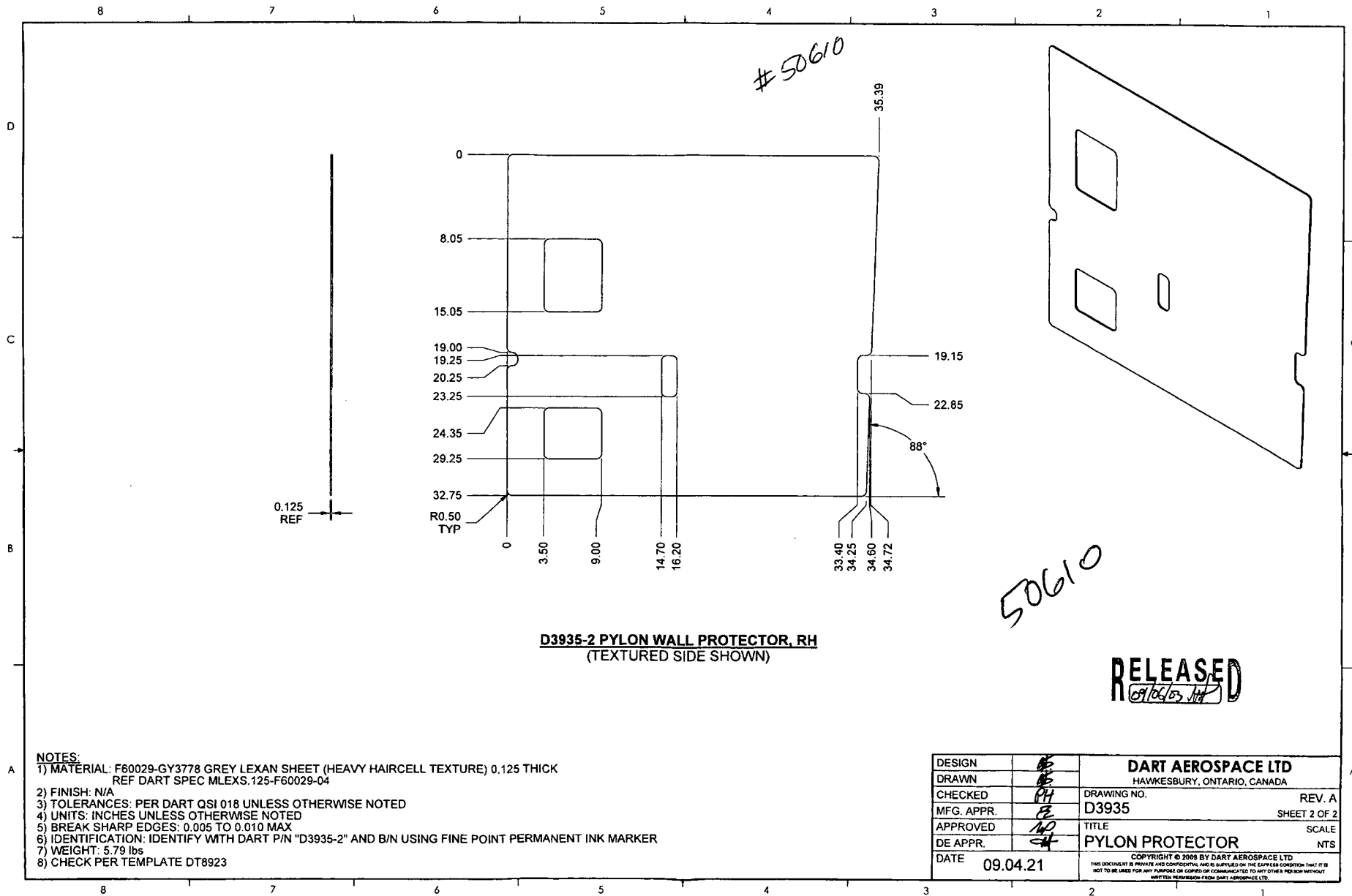
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